## **Forklift Hydraulic Pumps**

Hydraulic Pumps for Forklift - Hydraulic pumps could be either hydrodynamic or hydrostatic. They are commonly utilized within hydraulic drive systems.

Hydrodynamic pumps can be considered fixed displacement pumps. This means the flow throughout the pump for each pump rotation cannot be adjusted. Hydrodynamic pumps could also be variable displacement pumps. These types have a more complicated assembly which means the displacement is capable of being altered. Conversely, hydrostatic pumps are positive displacement pumps.

Most pumps work as open systems drawing oil from a reservoir at atmospheric pressure. It is important that there are no cavities taking place at the suction side of the pump for this particular method to run efficiently. In order to enable this to function correctly, the connection of the suction side of the pump is bigger in diameter as opposed to the connection of the pressure side. With regards to multi pump assemblies, the suction connection of the pump is normally combined. A general choice is to have free flow to the pump, that means the pressure at the pump inlet is a minimum of 0.8 bars and the body of the pump is often in open connection with the suction portion of the pump.

In a closed system, it is acceptable for there to be high pressure on both sides of the pump. Frequently, in closed systems, the reservoir is pressurized with 6-20 bars of boost pressure. In the instance of closed loop systems, normally axial piston pumps are used. Since both sides are pressurized, the pump body needs a different leakage connection.